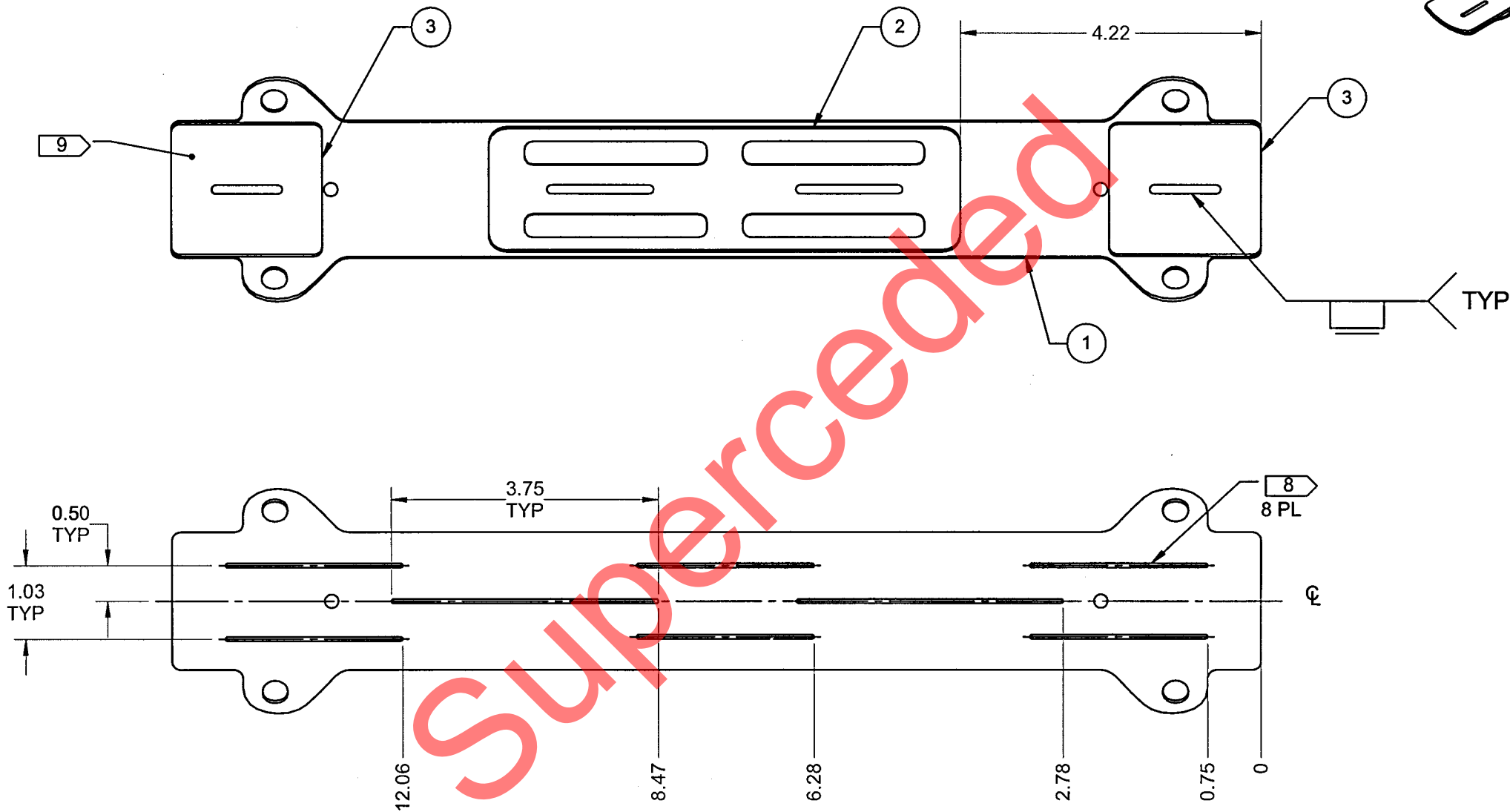


ITEM	QTY	P/N	DESCRIPTION
	-041		
	X	D5564-041	WEARPLATE ASSY
1	1	D5564-1	WEARPLATE
2	1	D5564-3	MIDDLE SPACER
3	2	D5564-5	SPACER



D5564-041 WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: PER DART QSI 044 6.1
  - 7) WEIGHT: 0.78 lbs
  - 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING) OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
  - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

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2018 MAY 03  
ECN 18-723

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A	NEW ISSUE	VS	17.09.29
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5564	SHEET 1 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	17.09.29	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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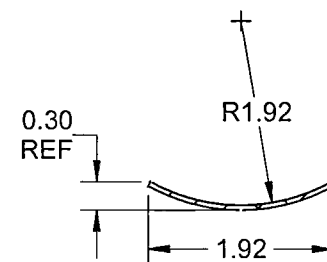
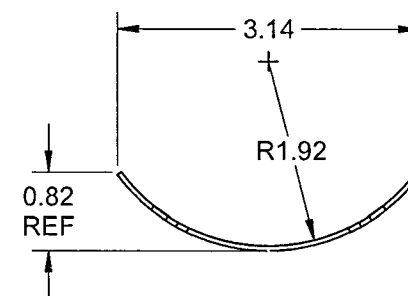
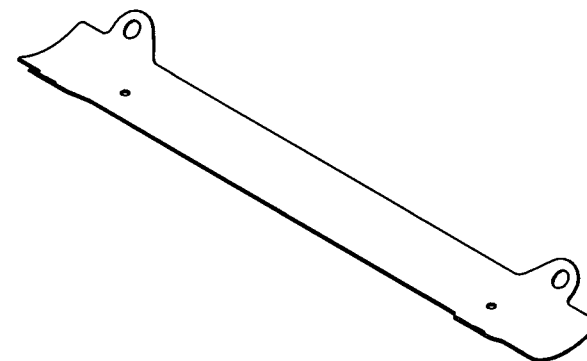
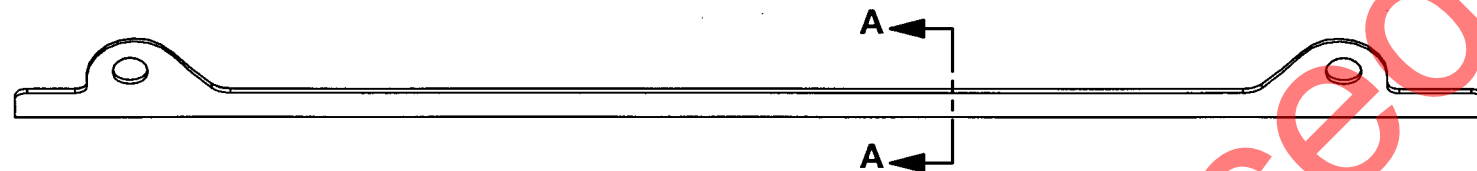
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**SECTION A-A**  
3 PL

**D5564-1 WEARPLATE**


**NOTES:**

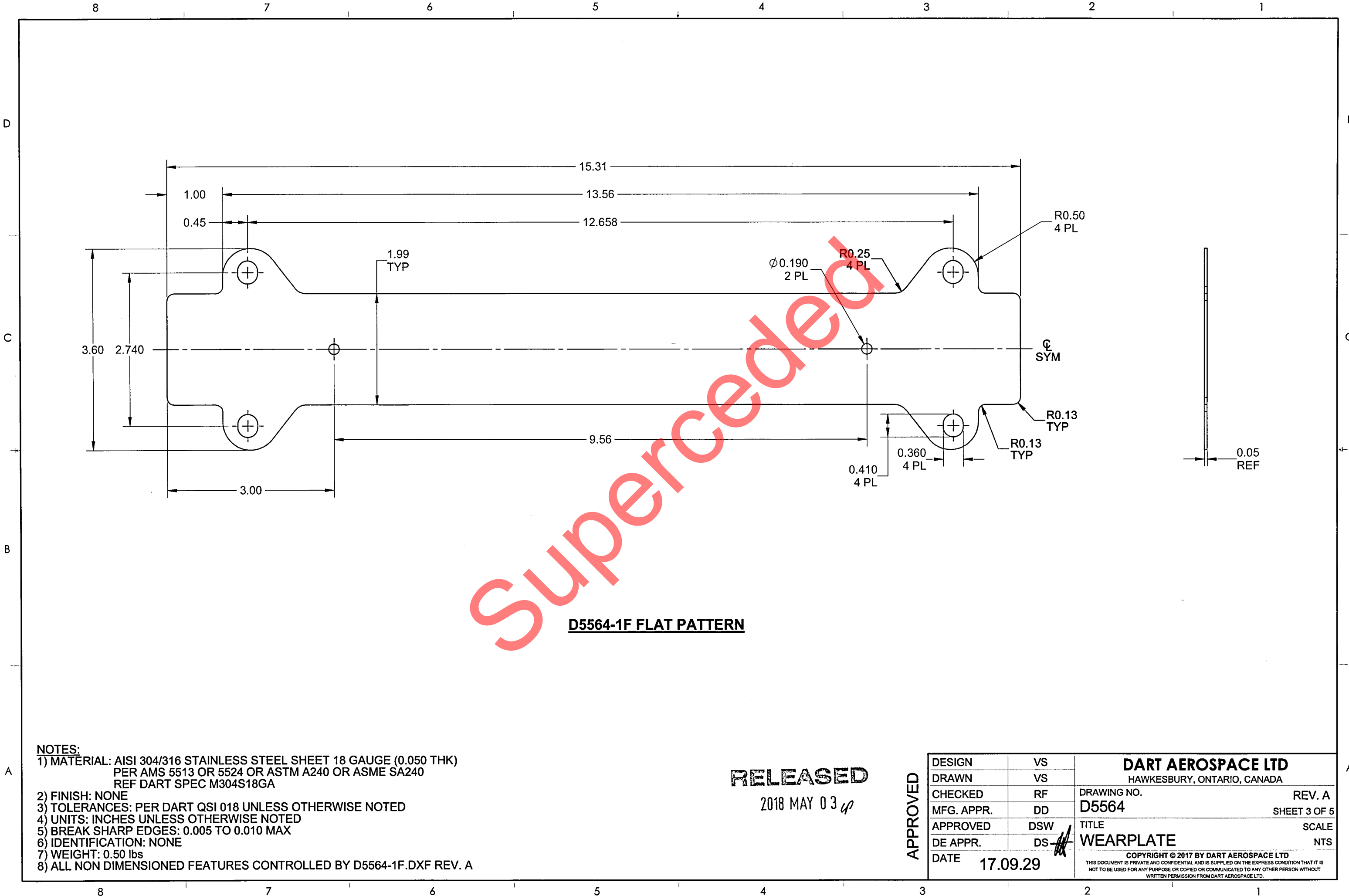
- 1) MATERIAL: MAKE FROM D5564-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.50 lbs

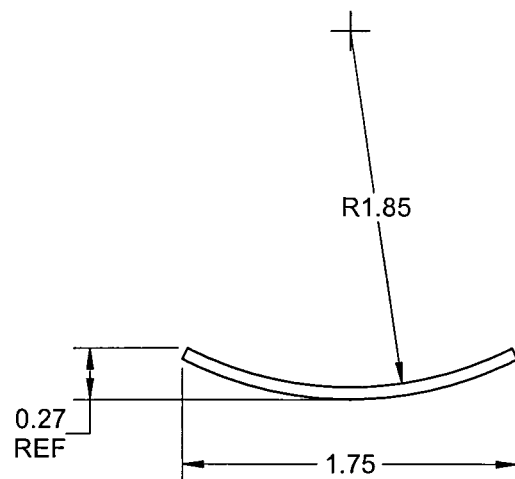
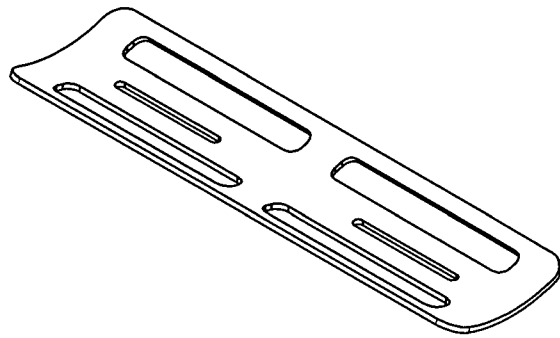
**RELEASED**

2018 MAY 03 *4*

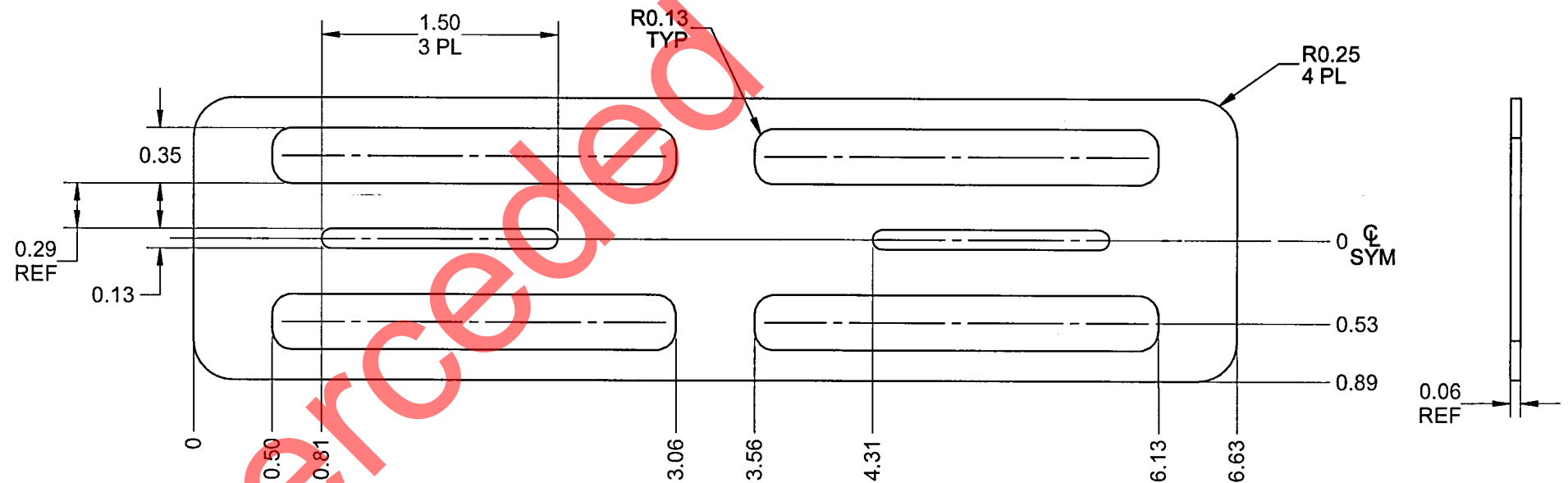
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DESIGN	VS	<b>DART AEROSPACE LTD</b>	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5564</b>	SHEET 2 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS 	<b>WEARPLATE</b>	NTS
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**D5564-3 MIDDLE SPACER**  
(MAKE FROM D5564-3F)



**D5564-3F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THK)  
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5564-3F.DXF REV. A

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2018 MAY 03

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DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5564</b>	SHEET 4 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	<b>WEARPLATE</b>	NTS
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